

LBS 44



Microprocessor controlled capacitor discharge stud welding unit for welding studs made of mild steel, stainless steel, brass and aluminium with welding guns PKM-1B, PHM-1A and PIM-1B.

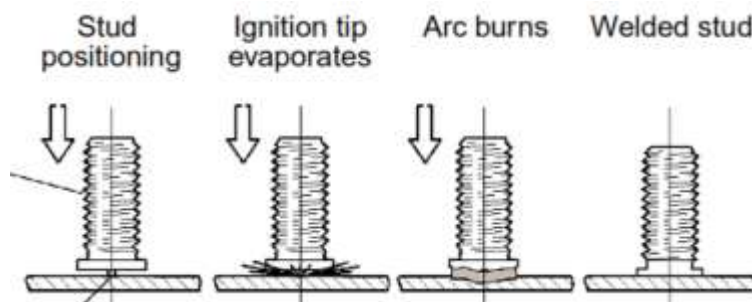
Technical Data LBS 44

Welding Range:	2-6mm dia	Dimensions (WxHxL):	195x260x400mm
Stud Materials:	Mild Steel, Stainless Steel, Brass, Aluminium.	Weight:	10k (with cable)
Weld Time:	1-3 ms	Supply:	Capacitor Battery
Mains Plug:	Earth Contact Plug According to DIN 49441	Enclosure:	IP21
Charging Energy:	880 Ws	Capacitance:	44,000 μ F
		Fusing:	≥ 10 AT

Welding Guns

PKM-1B (standard), PHA-1A (gap) and PIM-1B (cup pin)

Guns will operate with mild steel, stainless steel, brass and aluminium studs up to 8mm dia.



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